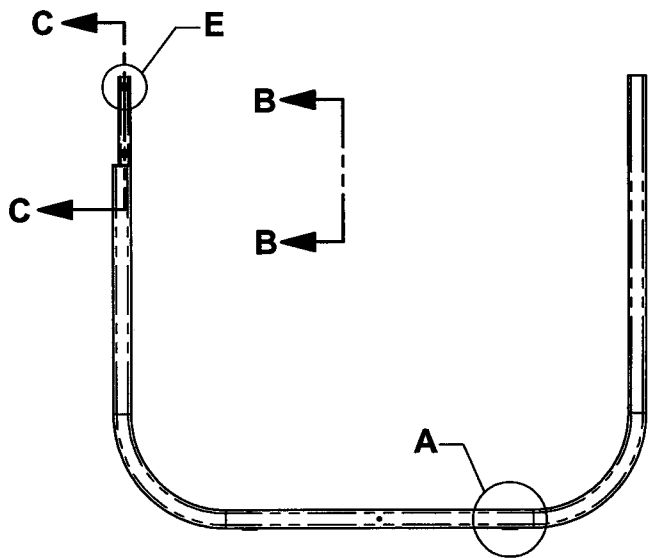
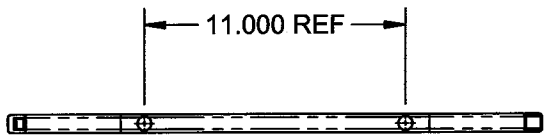
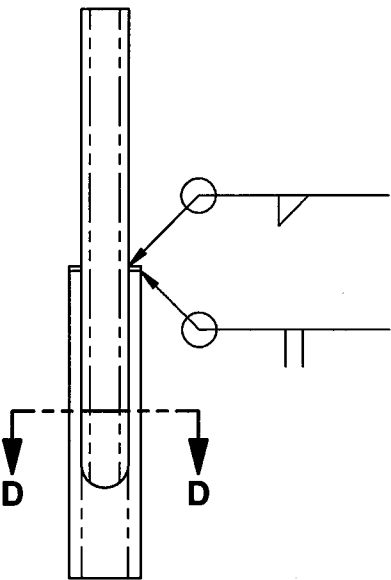


QTY -041	P/N	DESCRIPTION
X	D5887-041	ATTACHMENT HOOP
1	D5887-1	HOOP
1	D5887-3	EXTENSION
1	D5887-5	CAP
2	D5770-9	BUSHING
2	D5888-3	LUG

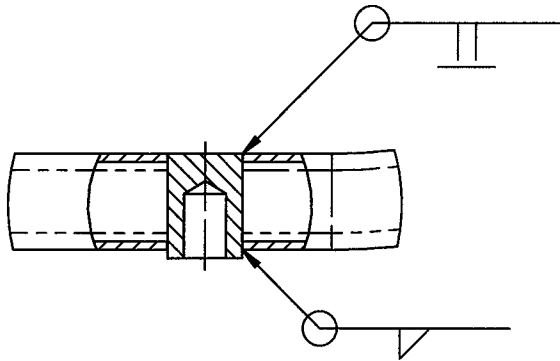


D5887-041 ATTACHMENT HOOP
(DERIVED FROM AERO DESIGN P/N 76625-01)

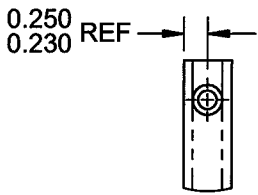
SECTION D-D



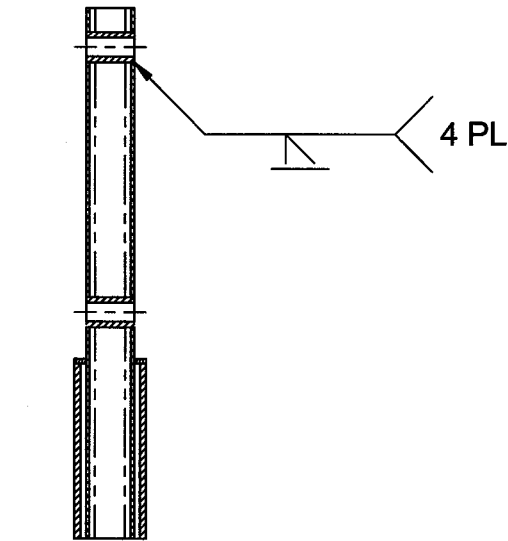
VIEW B-B
SCALE 4X



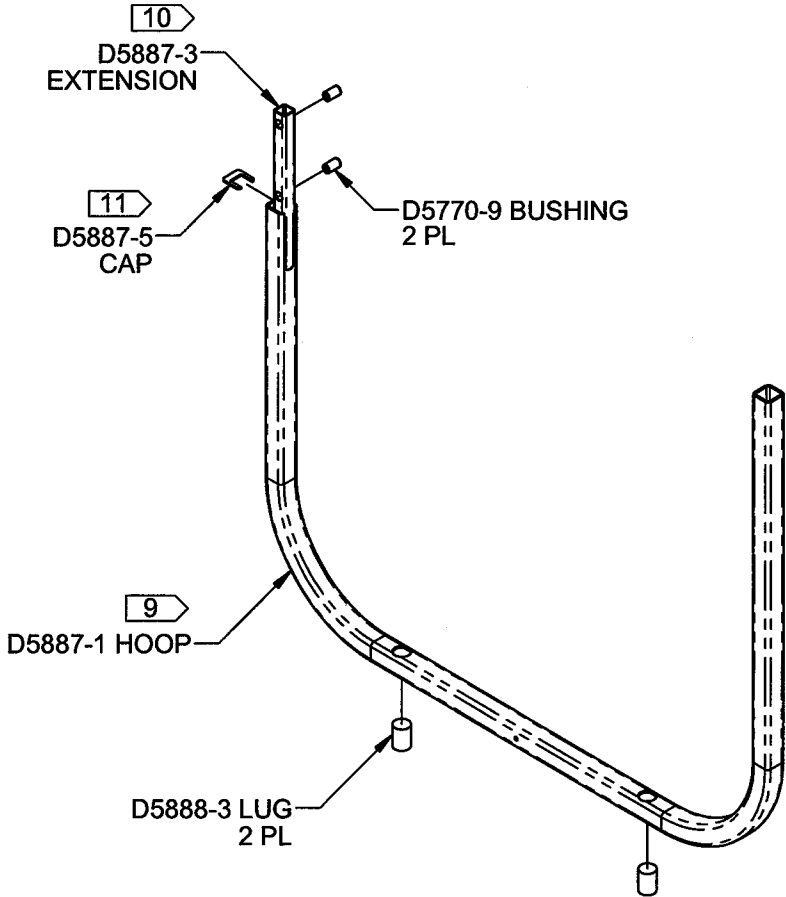
DETAIL A
SCALE 4X
2 PL



DETAIL E
SCALE 4X
2 PL



SECTION C-C
SCALE 4X



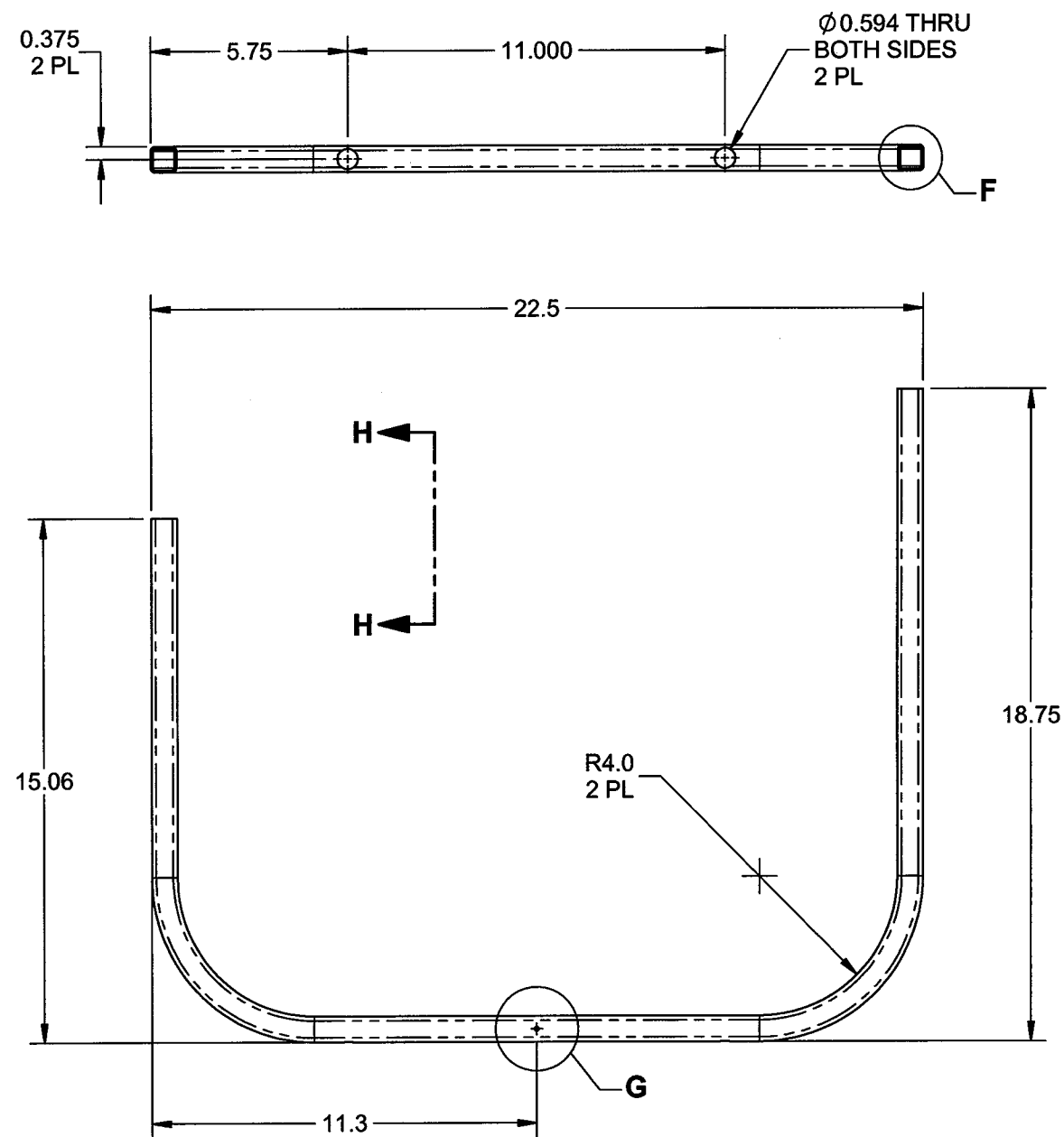
- NOTES:**
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: PER DART QSI 044
 - 7) WEIGHT: 2.59 lbs
 - 8) WELD PER DART QSI 004. IT IS PERMISSIBLE TO BUFF OR GRIND TO CLEAN UP WELDS
 - 9) GRIND SLOT OF HOOP TO FIT END OF EXTENSION
 - 10) GRIND END OF EXTENSION TO FIT SLOT OF HOOP
 - 11) GRIND SLOT OF CAP TO FIT EXTENSION

RELEASED

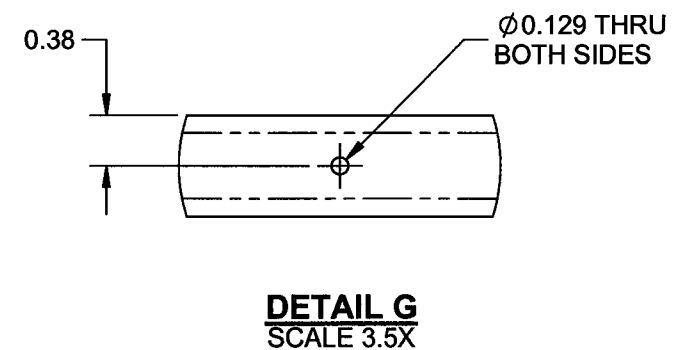
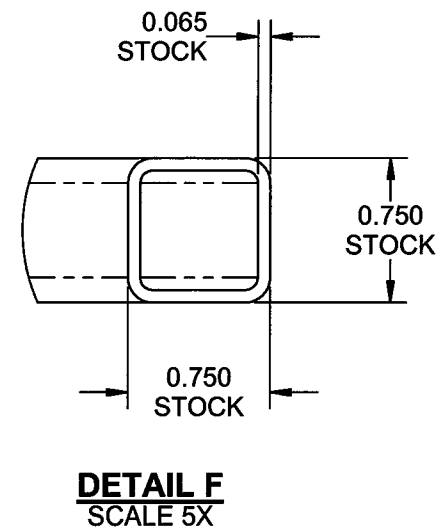
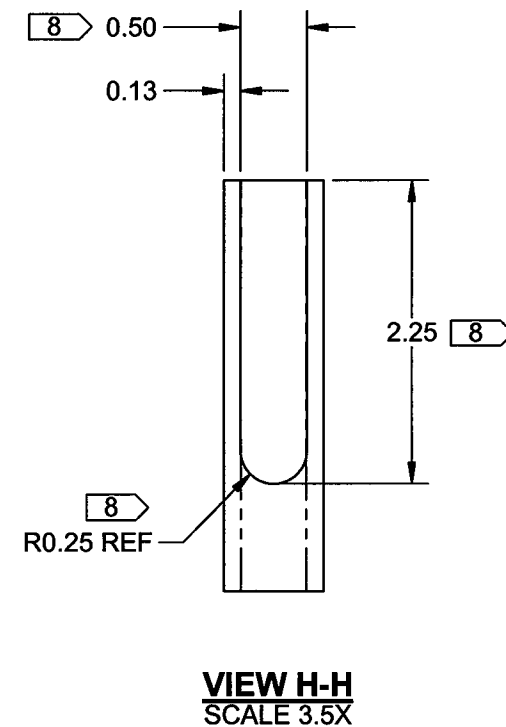
2021 MAY 07
HB ECR 21-157

APPROVED

A	NEW ISSUE	JC	20.02.28
REV.	DESCRIPTION	BY	DATE
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JC		
CHECKED	SAD	DRAWING NO.	REV. A
MFG. APPR.	DD	D5887	SHEET 1 OF 4
APPROVED	CP	TITLE	SCALE
DE APPR.	CP	ATTACHMENT HOOP	NTS
DATE	20.02.28	COPYRIGHT © 2020 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



D5887-1 HOOP
(DERIVED FROM AERO DESIGN P/N 76625-01)

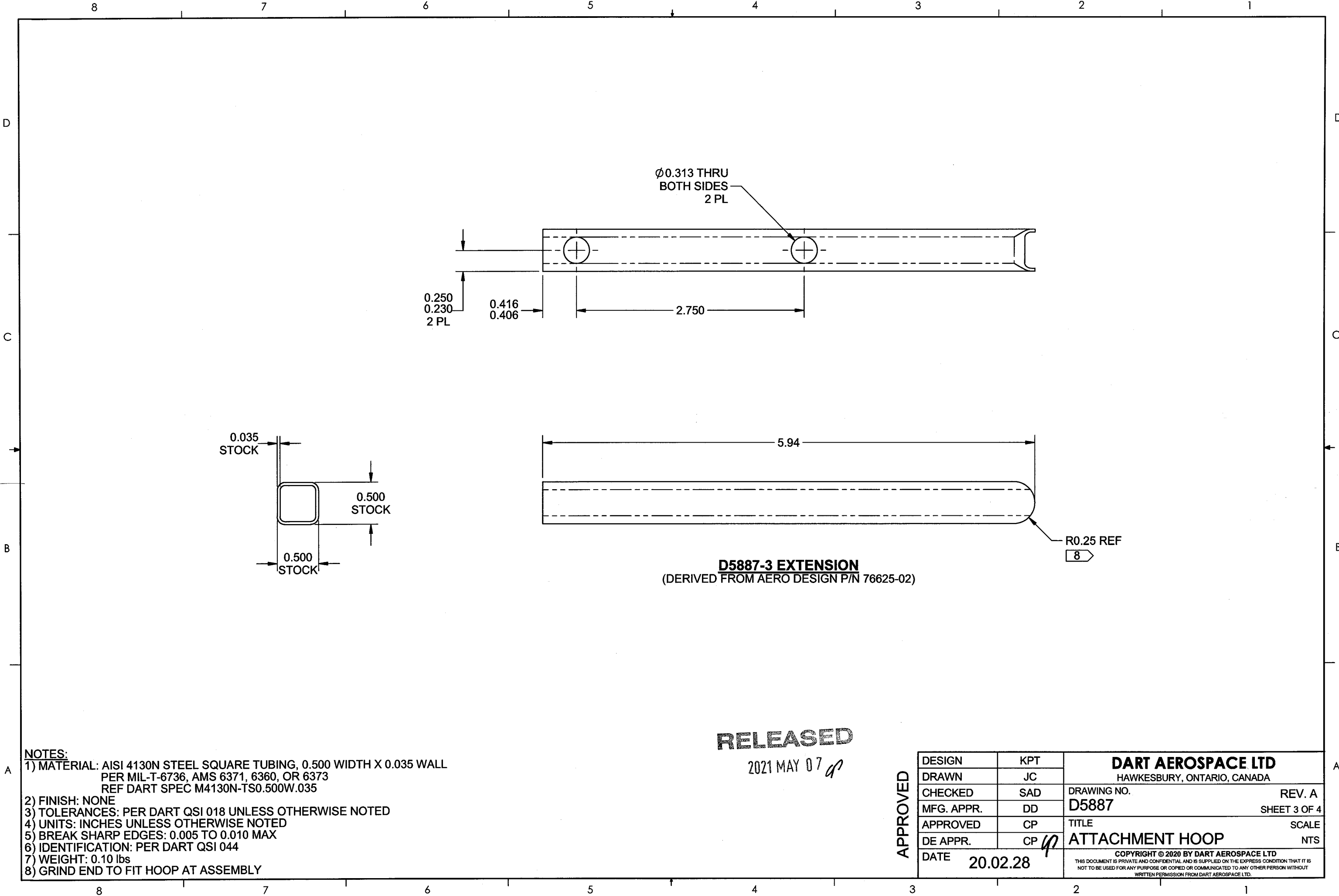


- NOTES:**
- 1) MATERIAL: AISI 4130N STEEL SQUARE TUBING, 0.750 WIDTH X 0.065 WALL
PER MIL-T-6736, AMS 6371, 6360, OR 6373
REF DART SPEC M4130N-TS0.750W.065
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: PER DART QSI 044
 - 7) WEIGHT: 2.38 lbs
 - 8) GRIND SLOT TO FIT EXTENSION AT ASSEMBLY

RELEASED
2021 MAY 07

APPROVED

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	JC	HAWKESBURY, ONTARIO, CANADA	
CHECKED	SAD	DRAWING NO.	REV. A
MFG. APPR.	DD	D5887	SHEET 2 OF 4
APPROVED	CP	TITLE	SCALE
DE APPR.	CP	ATTACHMENT HOOP	NTS
DATE	20.02.28	<small>COPYRIGHT © 2020 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



NOTES:

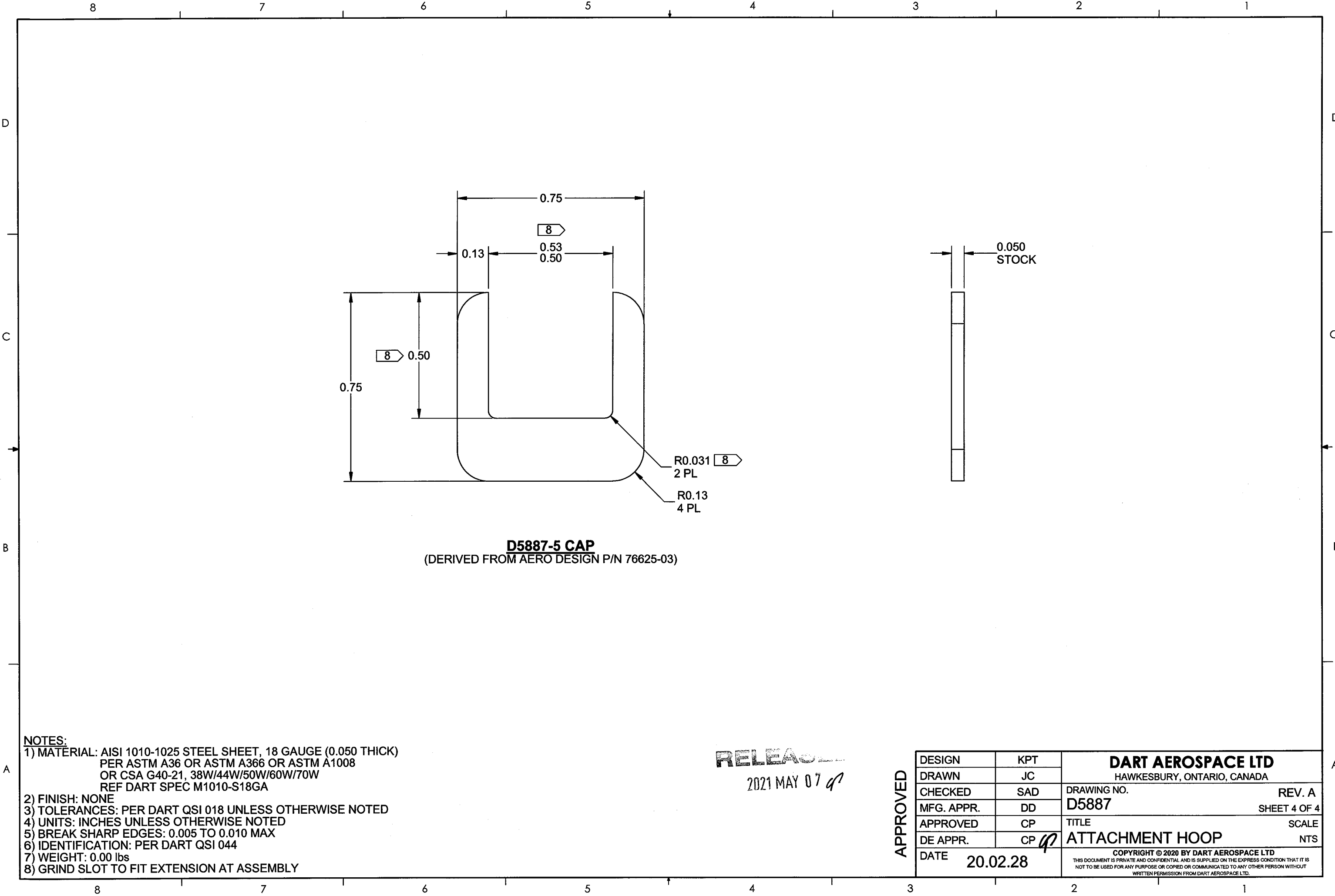
- 1) MATERIAL: AISI 4130N STEEL SQUARE TUBING, 0.500 WIDTH X 0.035 WALL
PER MIL-T-6736, AMS 6371, 6360, OR 6373
REF DART SPEC M4130N-TS0.500W.035
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: PER DART QSI 044
- 7) WEIGHT: 0.10 lbs
- 8) GRIND END TO FIT HOOP AT ASSEMBLY

RELEASED

2021 MAY 07 *dp*

APPROVED

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JC		
CHECKED	SAD	DRAWING NO. D5887	REV. A
MFG. APPR.	DD		SHEET 3 OF 4
APPROVED	CP	TITLE ATTACHMENT HOOP	SCALE
DE APPR.	CP <i>dp</i>		NTS
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NOTES:

- 1) MATERIAL: AISI 1010-1025 STEEL SHEET, 18 GAUGE (0.050 THICK)
PER ASTM A36 OR ASTM A366 OR ASTM A1008
OR CSA G40-21, 38W/44W/50W/60W/70W
REF DART SPEC M1010-S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: PER DART QSI 044
- 7) WEIGHT: 0.00 lbs
- 8) GRIND SLOT TO FIT EXTENSION AT ASSEMBLY

RELEASE
2021 MAY 07

APPROVED

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JC		
CHECKED	SAD	DRAWING NO. D5887	REV. A
MFG. APPR.	DD	SHEET 4 OF 4	
APPROVED	CP	TITLE	SCALE
DE APPR.	CP	ATTACHMENT HOOP	NTS
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